

SR720 (A681)

PARTS CATALOG

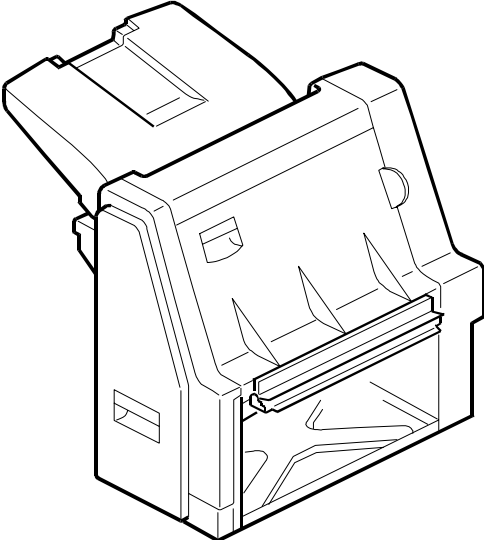
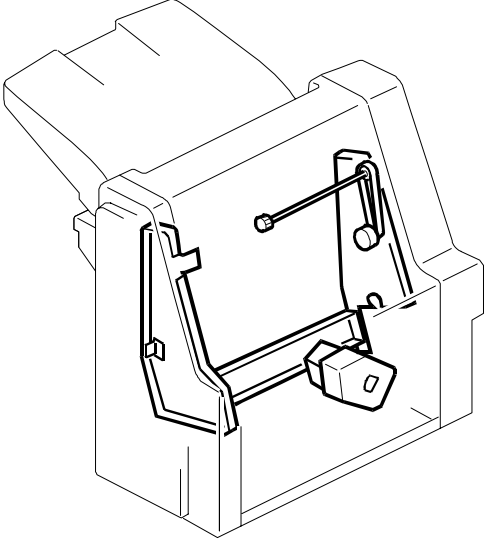
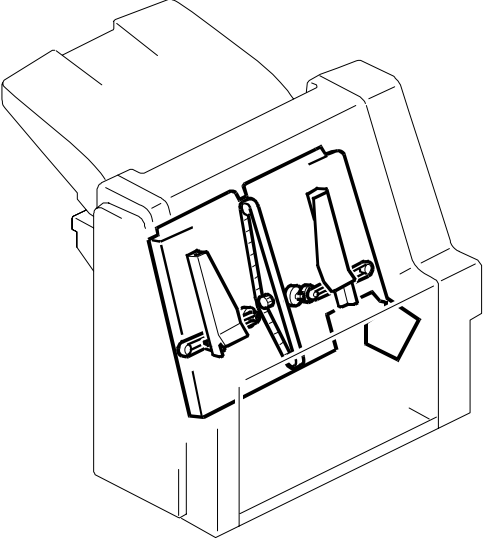
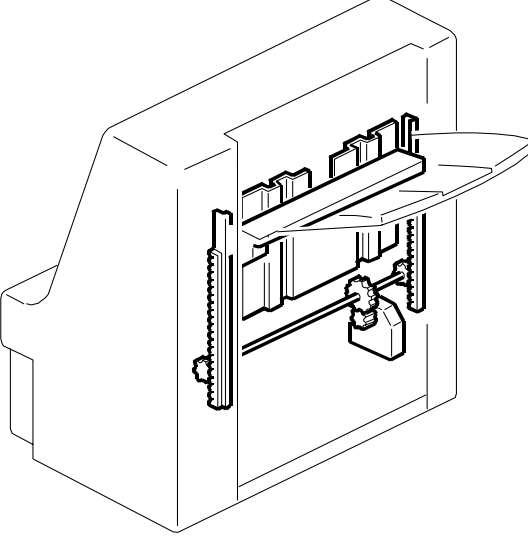
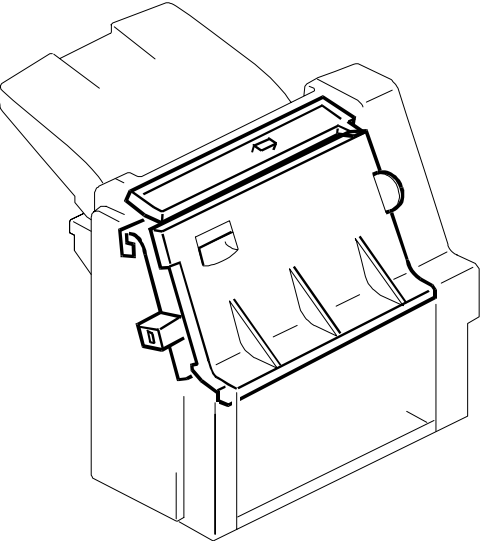
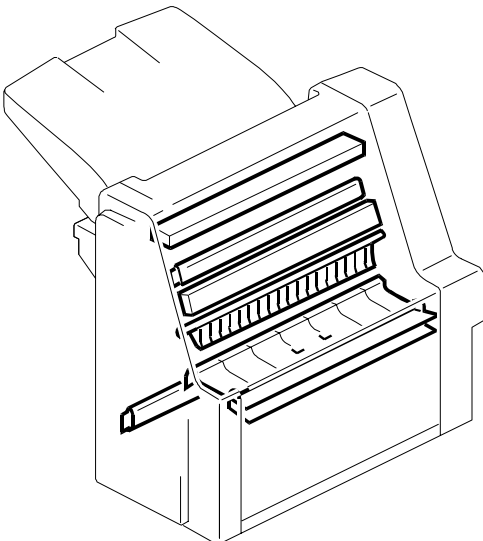
INTRODUCTION

This chapter instructs you the numbers and names of parts on this machine.

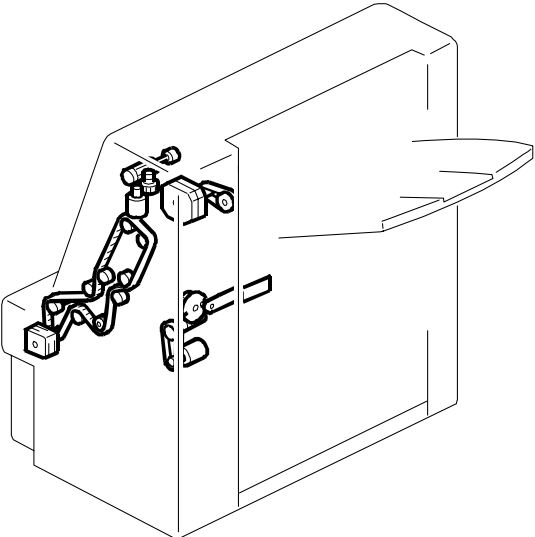
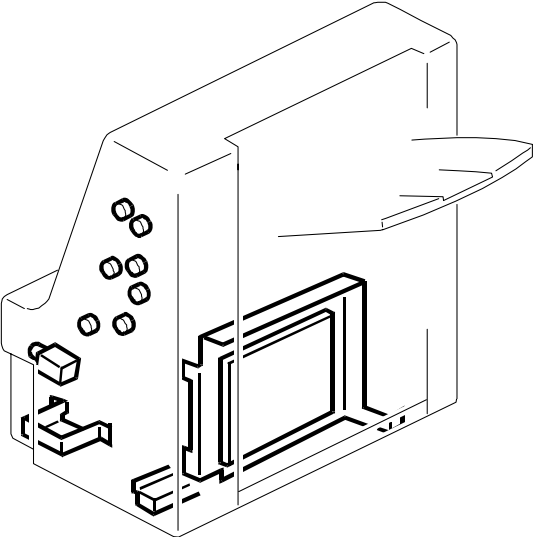
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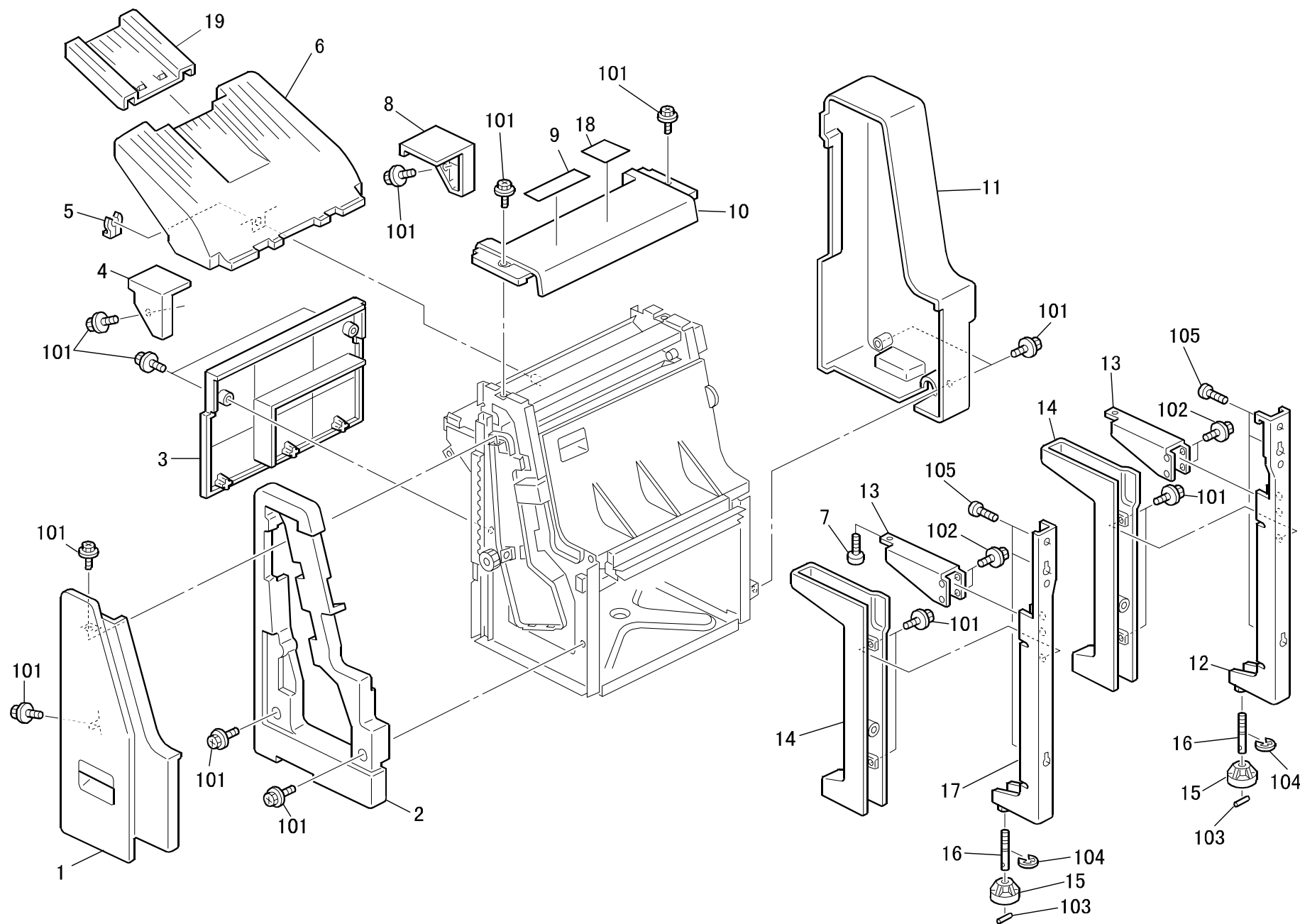
LOCATION OF UNIT

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LOCATION OF UNIT

7.DRIVE SECTION (A681)  See Page 17	8.ELECTRICAL SECTION (A681)  See Page 19	

1.EXTERIOR (A681)

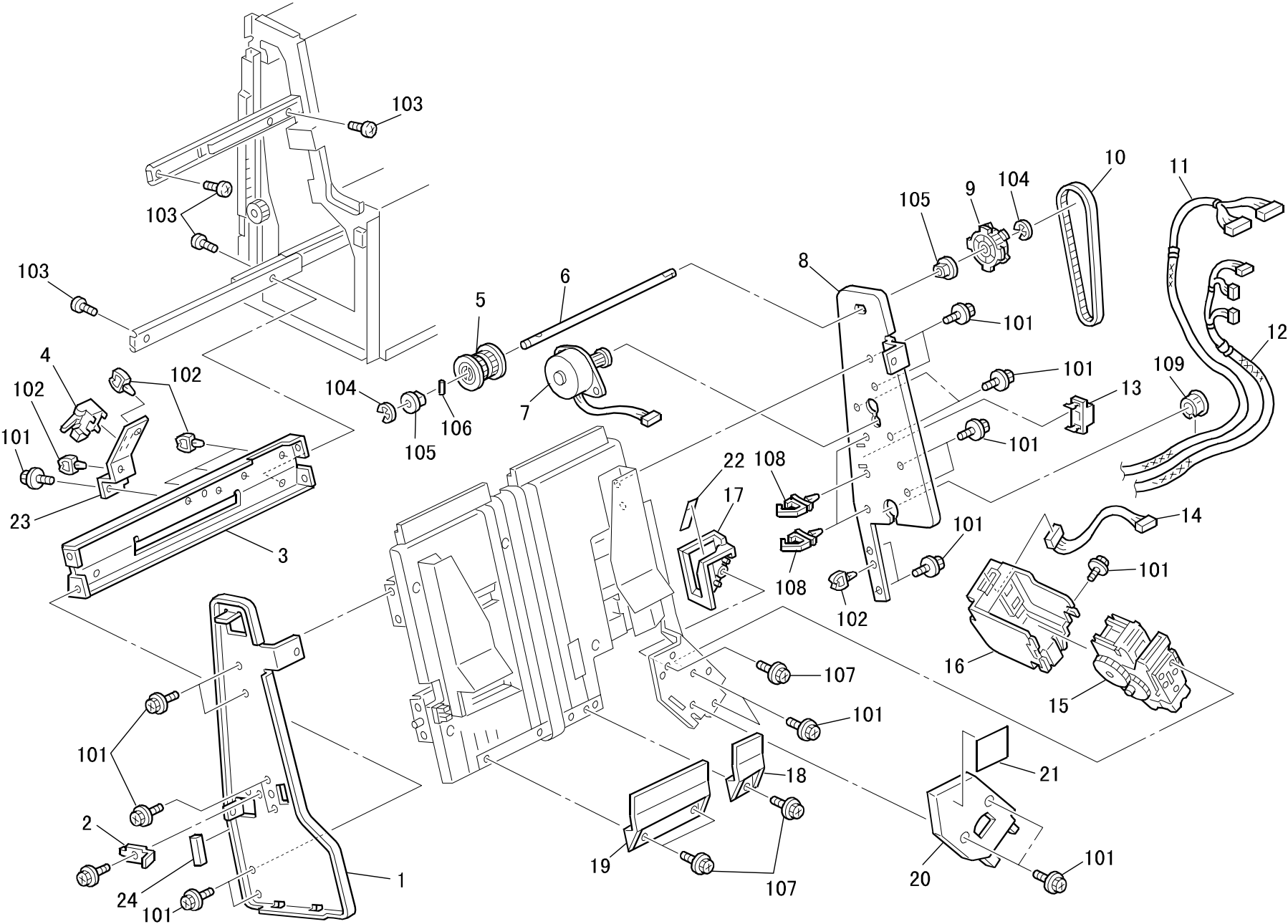


1.EXTERIOR (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 1631	Front Door	1
2	A681 1621	Front Cover	1
3	A681 1661	Left Cover	1
4	A681 1671	Front Cover - Shift Tray	1
5	5215 2621	Snap Ring - M6	1
6	A681 3611	Shift Tray	1
7	A548 6121	Screw - M4	1
8	A681 1681	Rear Cover - Shift Tray	1
9	A681 1613	Decal - Jam Removal	1
10	A681 1641	Upper Cover	1
11	A681 1651	Rear Cover	1
12	A681 6111	Rear Stand	1
13	A681 6103	Finisher Holder	2
14	A681 6106	Stand Cover	2
15	A681 6122	Stand Adjuster	2
16	A681 6131	Adjuster Shaft	2
17	A681 6101	Front Stand	1
18	A681 1643	Decal - Paper Set	1
19	A681 3621	Sub Shift Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008H	Tapping Screw - 3x8	
102	0451 3006B	Tapping Screw - M3x6	
103	0633 0160G	Parallel Pin - 3x16mm	
104	0720 0060E	Retaining Ring - M6	
105	0314 0120B	Philips Pan Head Screw - M4x12	

2.STAPLE TRAY 1 (A681)

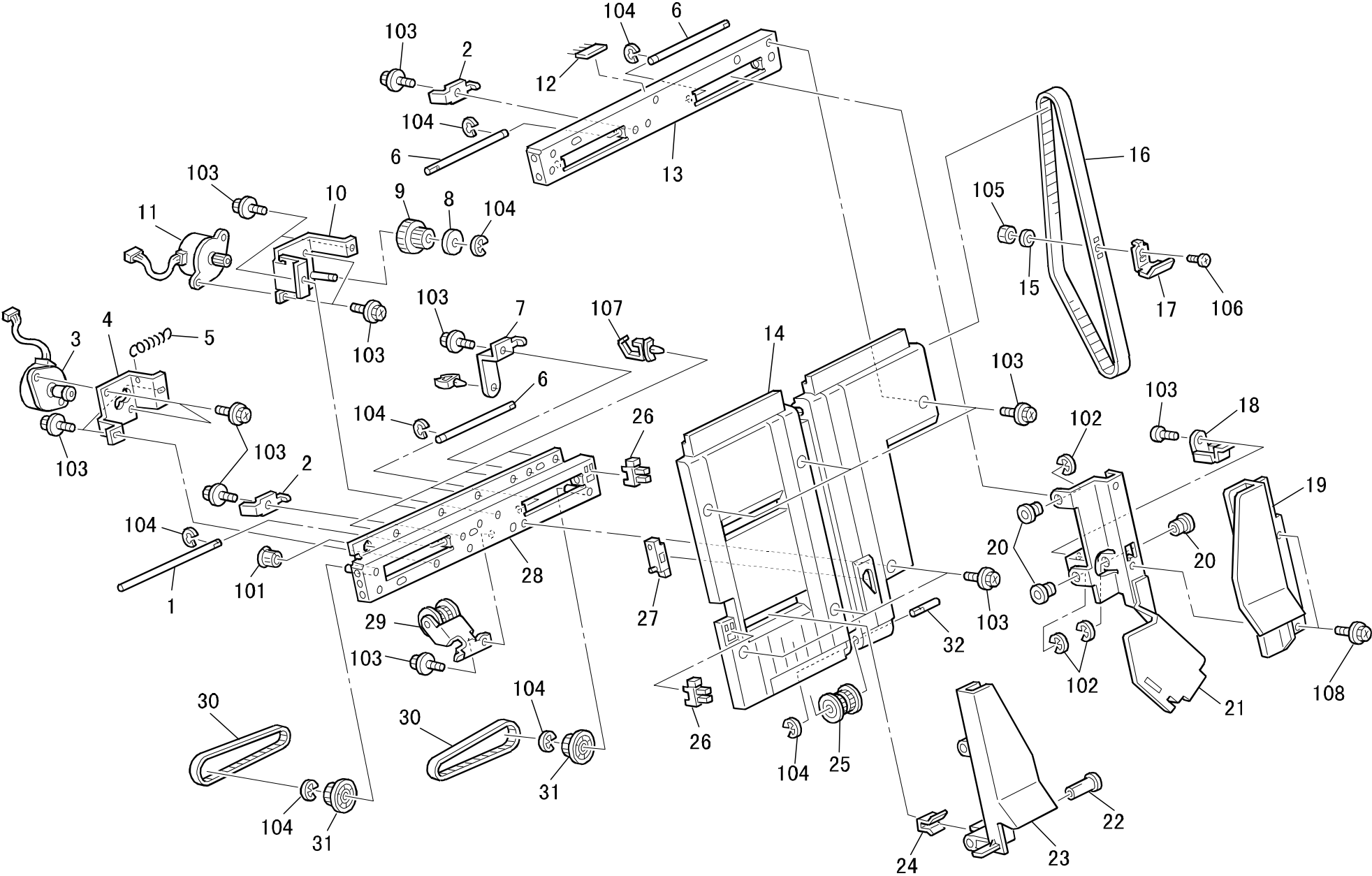


2.STAPLE TRAY 1 (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 4211	Front Side Plate - Stapler	1
2	A681 4521	Shaft Holder	1
3	A681 4711	Lower Stay - Stapler Tray	1
4	G020 4429	Exit Sensor	1
5	A666 3180	Timing Pulley - Z32	1
6	A681 4115	Drive Shaft - Paper Out	1
7	AX04 0096	Stepping Motor - DC 18W	1
8	A681 4311	Rear Side Plate - Stapler	1
9	A666 3270	Pulley - Z40	1
10	A681 4491	Timing Belt - 330P2M4	1
11	A681 5450	Stapler Sensor Harness	1
12	A681 5440	Stapler Motor Harness	1
13	AG07 1010	Magnet Catch	1
14	A681 5470	Stapler Relay Harness	1
15	AJ01 1012	Stapler - EH-320R	1
16	A681 4961	Stapler Holder	1
17	A681 4911	Stapler Paper Guide	1
18	A681 4121	Rear End Fence	1
19	A681 4122	Front End Fence	1
20	A681 4965	Stapler Cover	1
21	A681 4966	Stapler Removal Decal	1
22	A681 4915	Guide Mylar - Stapler Paper Guide	1
23	A681 4721	Home Sensor Bracket - Feed Out Belt	1
24	A377 1628	Edge Guard	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	1105 0199	Clamp	
103	0453 3006B	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	0805 3385	Bushing - 6mm	
106	0632 0120	Parallel Pin - M2x12	
107	0450 3008B	Tapping Screw - M3x8	
108	1105 0291	Harness Clamp - LWS-3S	
109	1106 0411	Bushing - 11.5mm	

3.STAPLE TRAY 2 (A681)



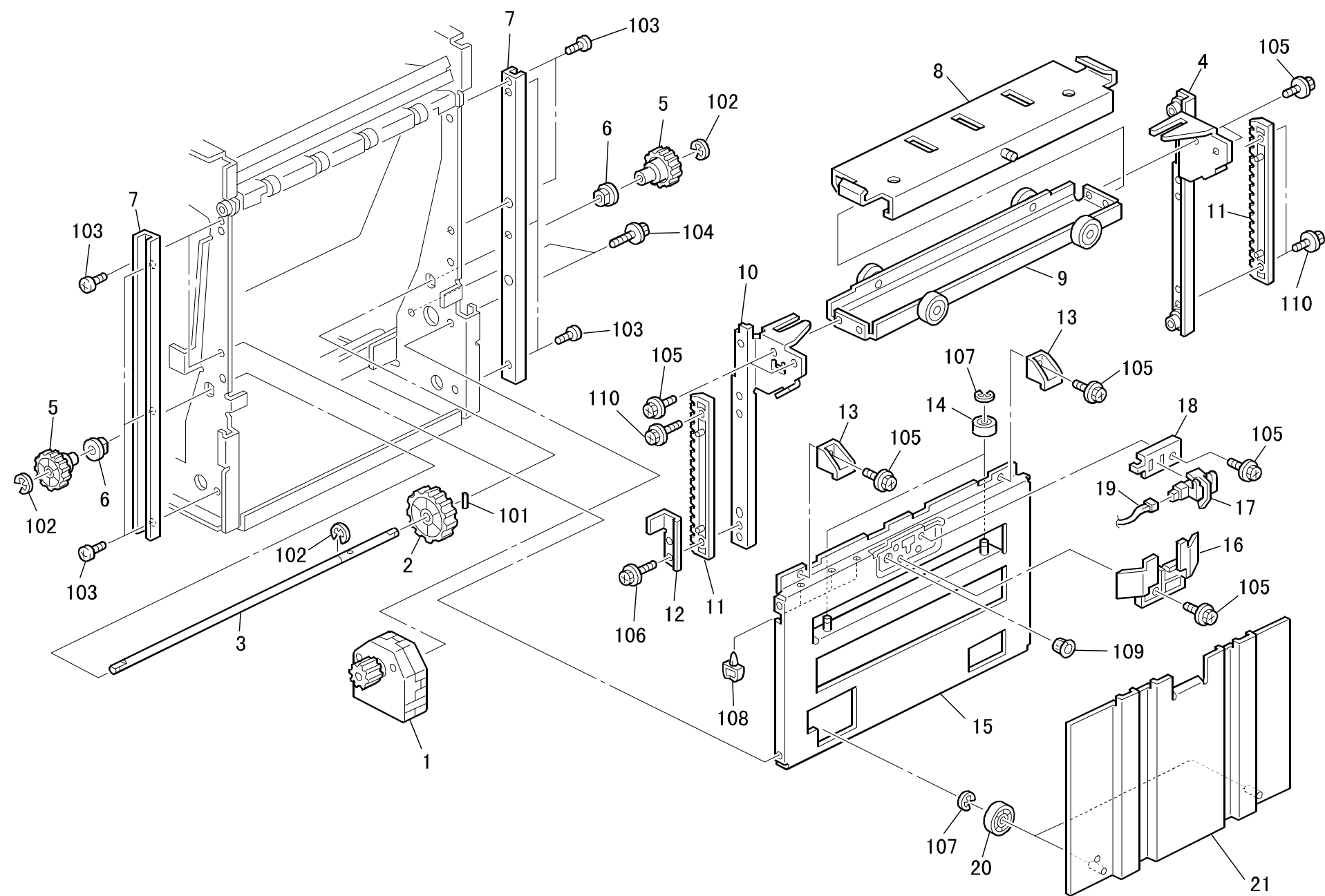
3.STAPLE TRAY 2 (A681)



Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 4152	Lower Slide Shaft - Jogger Fence	1
2	A681 4521	Shaft Holder	2
3	AX04 0096	Stepping Motor - DC 18W	1
4	A681 4161	Bracket - Jogger Fence Motor	1
5	A681 2692	Tension Spring - Fence Drive	1
6	A681 4151	Upper Slide Shaft - Jogger Fence	3
7	A681 4145	Harness Bracket	1
8	A354 3531	Flange - 2/22 mm	1
9	A681 4192	Gear And Pulley - 64Z/32T	1
10	A681 4171	Brakcet - Side Fence Motor	1
11	AX04 0101	Stepping Motor - DC 6.8W	1
12	A028 7535	Anti-static Brush	1
13	A681 4182	Upper Stay - Stapler Tray	1
14	A681 4111	Stapler Tray Guide	1
15	A353 2763	Washer - M5	1
16	A666 3170	Timing Belt - 680P2M14	1
17	A681 4131	Feed Out Pawl	1
18	A681 4631	Timing Belt Stopper	1
19	A681 4611	Side Fence	1
20	AA08 2042	Bushing - 6x10x6.5mm	3
21	A681 4621	Side Fence Bracket	1
22	A681 4515	Bushing - 6mm	1
23	A681 4512	Jogger Fence	1
24	A300 3634	Spring Plate - Timing Belt	1
25	A666 3180	Timing Pulley - Z32	1
26	AW02 0075	Photointerrupter	2
27	AW01 0066	Photosensor - Ps-r50d1-b	1
28	A681 4141	Middle Stay - Atapler Tray	1
29	A666 3220	Tightener - Timing Belt	1
30	A681 4191	Timing Belt - 300P2M4	2
31	AB03 0227	Pulley - 32Z	2
32	A300 3813	Shaft - 6x21.5	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1106 0241	Bushing - 6.7mm	
102	0720 0080E	Retaining Ring - M8	
103	0451 3006B	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	0710 0020W	Hexagonal Nut - M2	
106	0242 0040Z	Pan Head Screw - M2x4	
107	1105 0310	Harness Clamp - LWS-1S	
108	0450 3008B	Tapping Screw - M3x8	

4. TRAY DRIVE SECTION (A681)

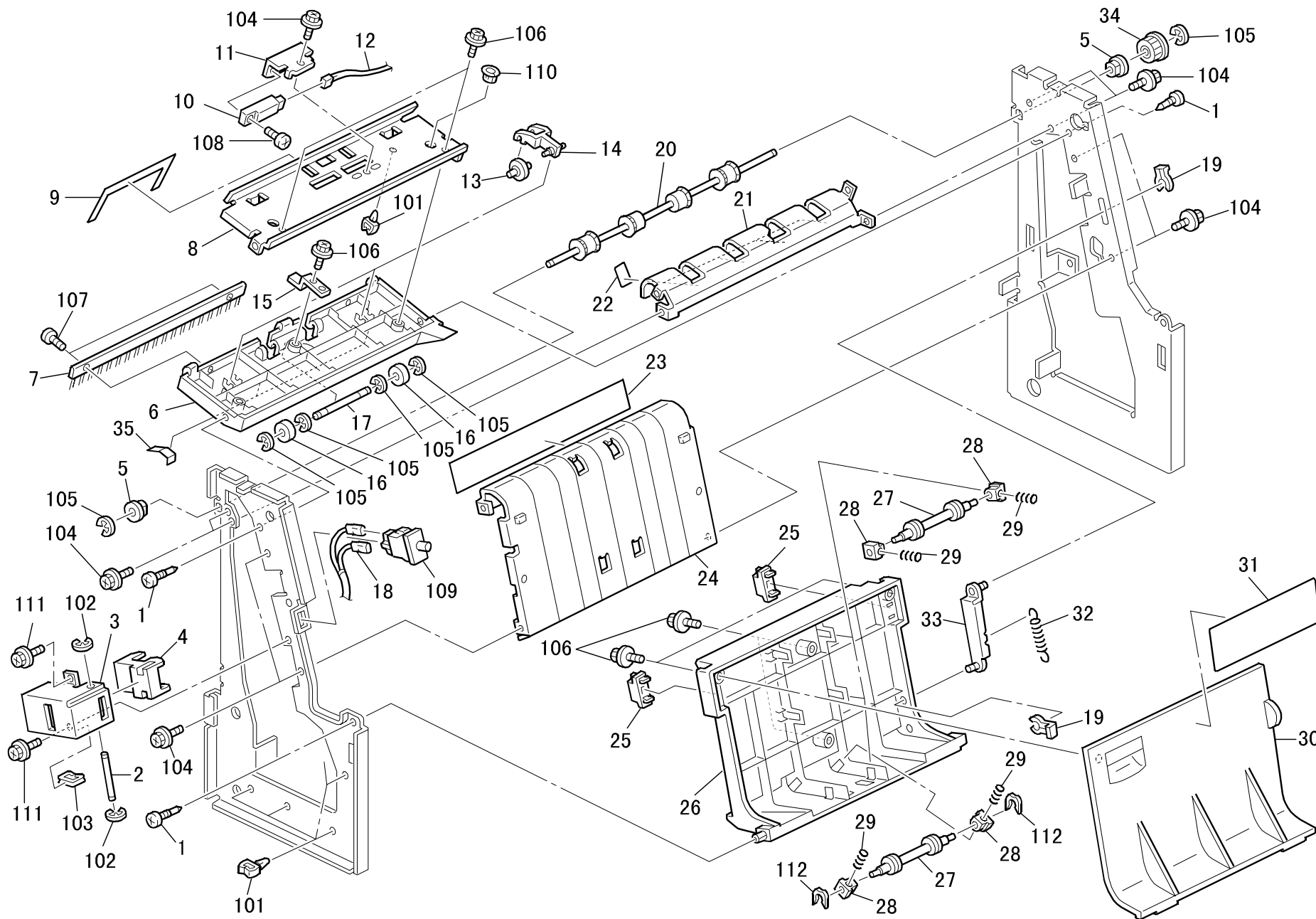


4. TRAY DRIVE SECTION (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX04 0098	Motor - DC 12W	1
2	A666 2347	Gear - Z45	1
3	A681 3511	Tray Drive Shaft	1
4	A681 3401	Front Rack Bracket	1
5	A666 2345	Gear - Z20	2
6	5053 0223	Bushing - 8mm	2
7	A681 1213	Guide Rail - Shift Tray	2
8	A666 2251	Slider - Shift Tray	1
9	A681 3421	Shift Tray Frame	1
10	A681 3411	Rear Rack Bracket	1
11	A666 2331	Rack	2
12	A681 3413	Sensor Actuator	1
13	A681 3114	End Fence Holder	2
14	A473 2326	Right Rail Roller	2
15	A681 3111	Left Stay	1
16	A681 3106	Cover - Paper Hight Sensor	1
17	AW02 0103	Photointerrupter	1
18	A681 3101	Bracket - Paper Hight Sensor	1
19	A681 5460	Sensor Relay Harness	1
20	A109 6414	Roller	2
21	A681 3201	End Fence	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0632 0120	Parallel Pin - M2x12	
102	0720 0060B	Retaining Ring - M6	
103	0453 3006B	Tapping Screw - M3x6	
104	0450 4020B	Tapping Screw - 4x20	
105	0451 3006B	Tapping Screw - M3x6	
106	0451 3010B	Tapping Screw - M3x10	
107	0720 0040E	Retaining Ring - M4	
108	1105 0199	Clamp	
109	1106 0241	Bushing - 6.7mm	

5.TRANSPORT SECTION 1 (A681)

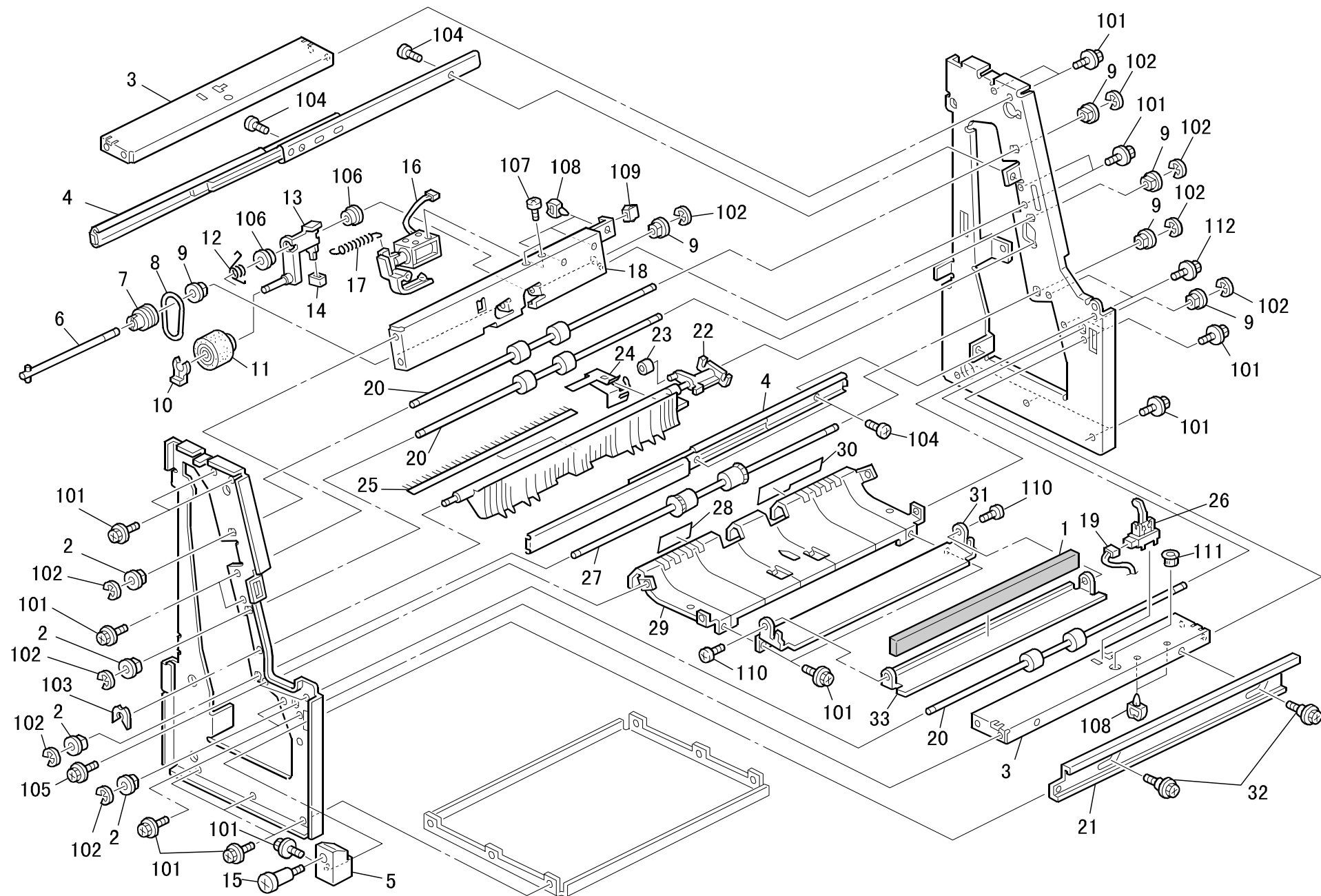


5.TRANSPORT SECTION 1 (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	5446 2824	Screw - Duplex Guide Plate	3
2	A681 1413	Shaft - Safety Switch Lever	1
3	A681 1412	Safety Switch Cover	1
4	A681 1411	Safety Switch Lever	1
5	5053 0447	Bushing - 6mm	2
6	A681 2732	Upper Exit Guide	1
7	A681 2739	Antistatic Brush	1
8	A681 2736	Pressure Plate - Upper Exit Guide	1
9	A379 2215	Exit Mylar	1
10	AW01 0066	Photosensor - Ps-r50d1-b	1
11	A681 2737	Exit Sensor Bracket	1
12	A681 5460	Sensor Relay Harness	1
13	A681 2738	Driven Exit Roller	2
14	A681 2741	Exit Roller Arm	2
15	A666 4215	Fixed Plate - Exit Roller	1
16	A681 2742	Driven Exit Roller	2
17	A666 4210	Shaft - Exit Roller	1
18	A681 5480	Safety Switch Harness	1
19	5447 2681	Snap Ring	2
20	A681 2321	Exit Roller	1
21	A681 2721	Lower Exit Guide	1
22	A681 2722	Guide Mylar - Lower Exit Guide	4
23	A681 2215	Guide Mylar - Paper Exit	1
24	A681 2211	Left Guide - Vertical Transport	1
25	AG07 1010	Magnet Catch	2
26	A681 1711	Right Guide - Vertical Transport	1
27	AF02 2097	Driven Roller	4
28	AA08 0237	Bushing - 4x5x7	8
29	AA06 3529	Pressure Spring - 14.5mm	8
30	A681 1611	Right Cover	1
31	A681 1642	Decal - Staple Refill	1
32	A681 1729	Spring - Right Stopper Cover	1
33	A681 1721	Right Cover Stopper	1
34	AB03 0340	Brush Roller Pulley	1
35	A681 2743	Exit Guide Sheet	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0199	Clamp	
102	0720 0030E	Retaining Ring - M3	
103	1105 0328	Harness Clamp - ES-0505	
104	0451 3006B	Tapping Screw - M3x6	
105	0720 0040E	Retaining Ring - M4	
106	0450 3008B	Tapping Screw - M3x8	
107	0343 0060F	Philips Truss Head Screw - M3 X 6	
108	0313 0100B	Philips Pan Head Screw - M3x10	
109	1204 2384	Interlock Switch	
110	1106 0241	Busing - 6.7mm	
111	0802 5265	Tapping Screw - M3x6	
112	0805 0092	Retaining Ring - 3m	

6.TRANSPORT SECTION 2 (A681)

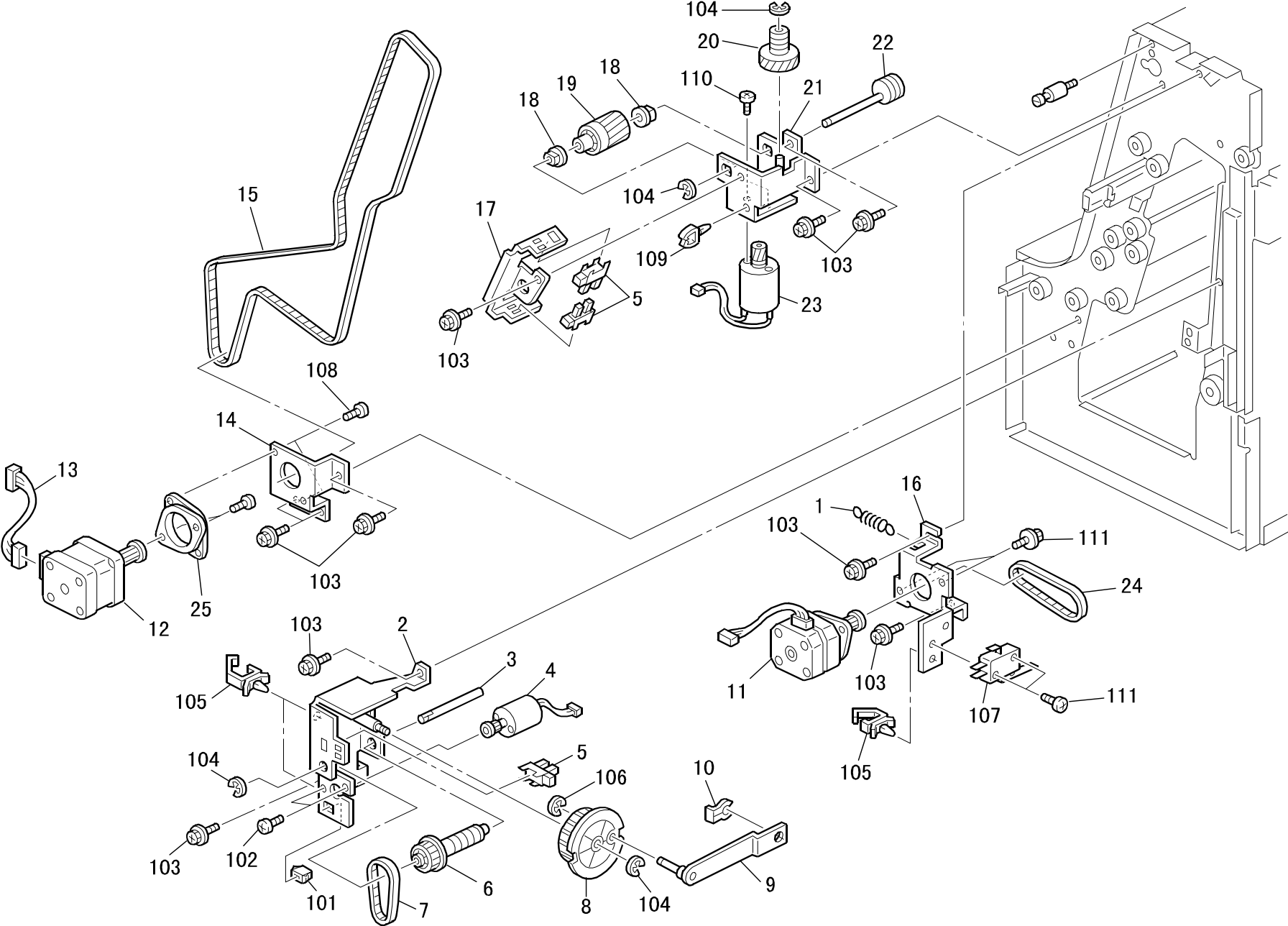


6.TRANSPORT SECTION 2 (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 2118	Cushion	1
2	5053 0447	Bushing - 6mm	4
3	A681 1311	Stay	2
4	A666 1315	Slide Rail	2
5	A681 1317	Link Stay Knob	1
6	A681 2540	Positioning Roller Shaft	1
7	5919 2127	Positioning Roller Pulley	1
8	5919 2132	Positioning Roller Belt	1
9	AA08 0238	Bushing - M6	6
10	5447 2681	Snap Ring	1
11	5206 2671	Positioning Roller	1
12	A681 2591	Positioning Roller Spring	1
13	A681 2521	Positioning Roller Arm	1
14	A498 4625	Arm Cushion	1
15	A666 1419	Stepped Screw - M4x6	1
16	A681 2510	Positioning Roller Solenoid	1
17	A681 2594	Spring - Positioning Roller Lever	1
18	A681 2511	Positioning Roller Bracket	1
19	A377 5460	Transport Sensor Harness	1
20	AF02 0305	Transport Roller	3
21	A681 1316	Link Stay	1
22	A681 2411	Junction Gate	1
23	A458 2251	Cushion - Bin Solenoid Lever	1
24	A681 2415	Grounding Plate	1
25	A681 2416	Anti-static Brush	1
26	AW02 0077	Photointerruptor - 35°C	1
27	A681 2331	Transport Roller	1
28	A681 2241	Front Guide - Stack Stopper	1
29	A681 2221	Lower Entrance Guide	1
30	A681 2245	Rear Guide - Stack Stopper	1
31	A681 2111	Lower Relay Guide	1
32	A697 1125	Stepped Screw - M3	2
33	A681 2115	Upper Relay Guide	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	0720 0040E	Retaining Ring - M4	
103	0805 0089	Retaining Ring - M4	
104	0453 3006B	Tapping Screw - M3x6	
105	0802 5265	Tapping Screw - M3x6	
106	0741 3506	Ball Bearing - 6x12x4 mm	
107	0313 0050B	Philips Pan Head Screw - M3x5	
108	1105 0199	Clamp	
109	1102 5144	Connector - 2P	
110	0313 0080B	Philips Pan Head Screw - M3x8	
111	1106 0241	Bushing - 6.7mm	

7.DRIVE SECTION (A681)

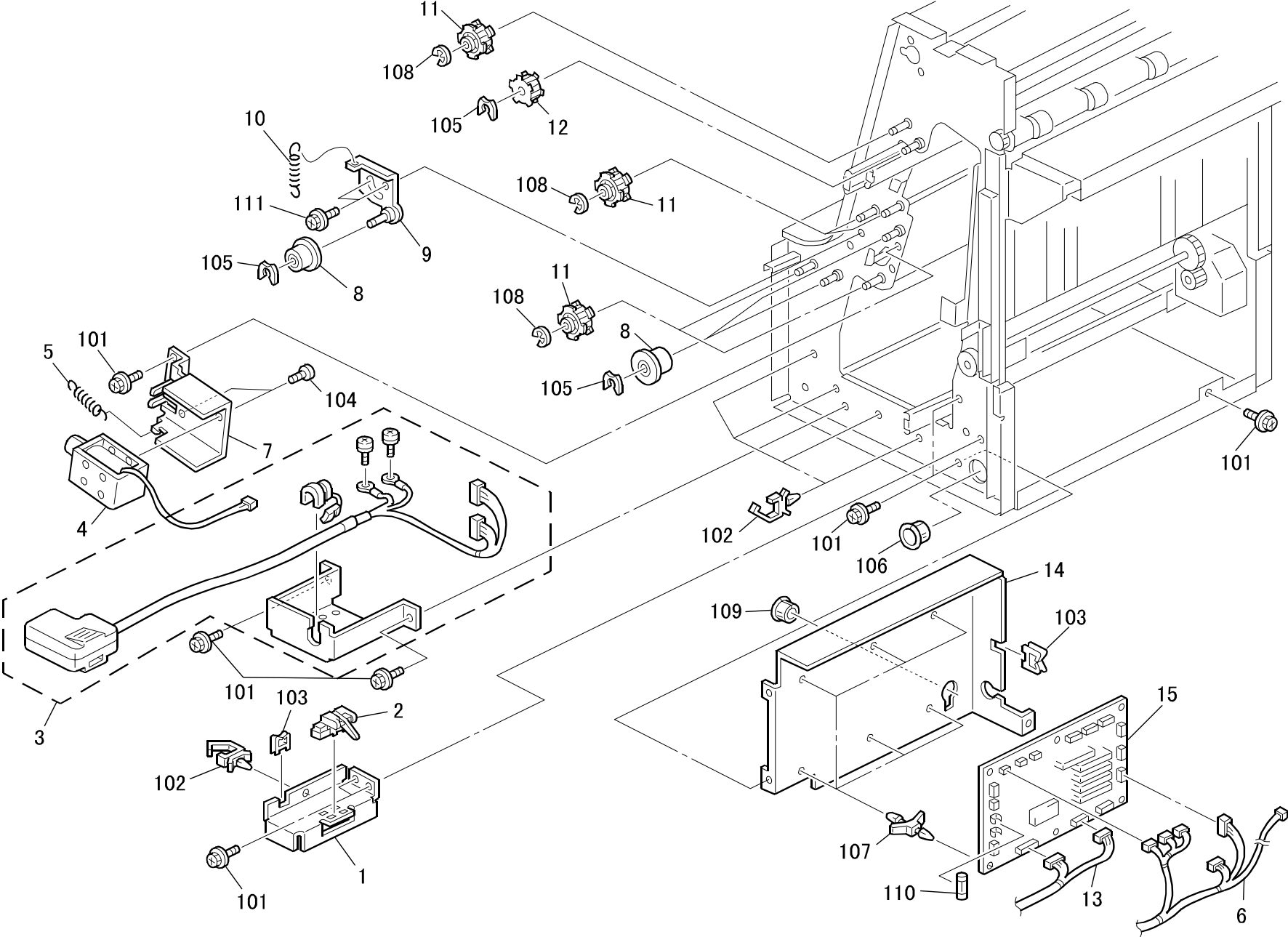


7.DRIVE SECTION (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 2804	Tension Spring - Exit Drive	1
2	A681 3312	Shift Motor Bracket	1
3	A681 3317	Worm Wheel Shaft	1
4	AX04 0102	DC Motor - 4.5W	1
5	AW02 0075	Photointerrupter	3
6	A681 3316	Shift Tray Worm	1
7	A681 3311	Timing Belt - B40S2M112	1
8	A681 3315	Worm Wheel - 40z	1
9	A681 3321	Shift Tray Arm	1
10	5215 2621	Snap Ring - M6	1
11	A681 2809	Stepping Motor - DC 7.2W	1
12	AX05 0118	Stepping Motor - DC 11.2W	1
13	A663 5270	Motor Harness	1
14	A681 2621	Transport Motor Bracket	1
15	A681 2693	Timing Belt - B40S3M774	1
16	A681 2805	Exit Motor Bracket	1
17	A681 2703	Sensor Bracket - Exit Guide Position	1
18	5053 0447	Bushing - 6mm	2
19	A681 2702	Worm Wheel - 20Z	1
20	A681 2711	Worm Gear - 50Z	1
21	A681 2712	Cam Bracket	1
22	A681 2701	Cam - Upper Exit Guide	1
23	AX04 0053	DC Motor - 24V/2.2W	1
24	A681 2803	Timing Belt - B40S2M116	1
25	A548 2113	Motor Cushion	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1102 5144	Connector - 2P	
102	0313 0040B	Philips Pan Head Screw - M3x4	
103	0451 3006B	Tapping Screw - M3x6	
104	0720 0040E	Retaining Ring - M4	
105	1105 0310	Harness Clamp - LWS-1S	
106	0720 0030E	Retaining Ring - M3	
107	1204 2233	Microswitch - AH715254N	
108	0313 0050B	Philips Pan Head Screw - M3x5	
109	1105 0199	Clamp	
110	0800 0072	Philips Pan Head Screw - M2.6x4	
111	0313 0120B	Philips Pan Head Screw - M3x12	

8.ELECTRICAL SECTION (A681)

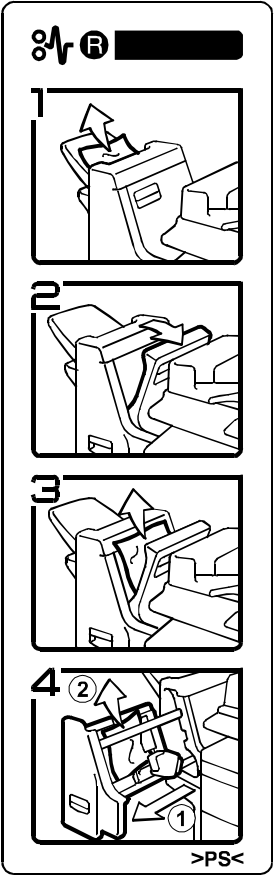
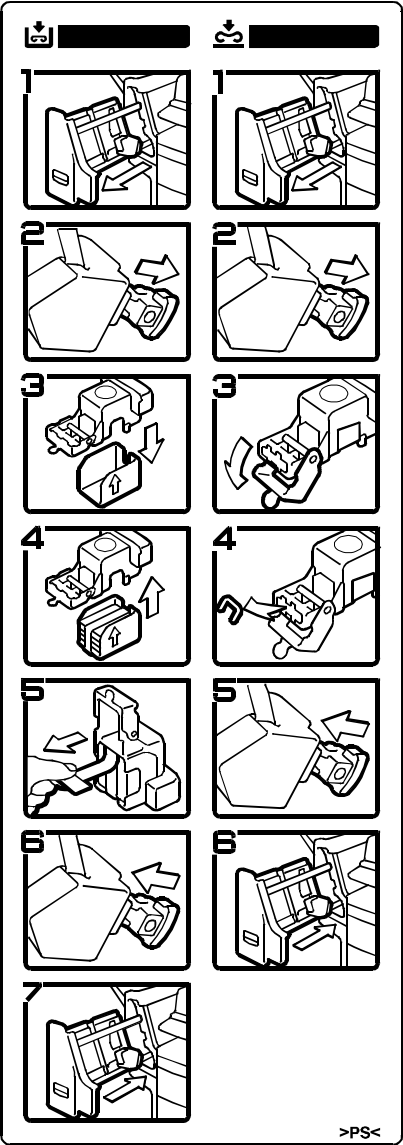
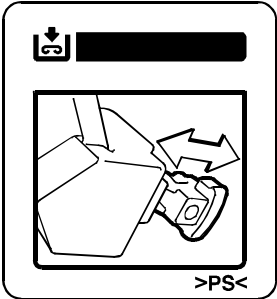


8.ELECTRICAL SECTION (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 1657	Rear Cover Bracket	1
2	G020 4429	Exit Sensor	1
3	A681 5490	Interface Cable	1
4	A681 2430	Junction Gate Solenoid	1
5	A409 1153	Spring - Invertor Guide Plate	1
6	A681 5420	Motor Harness	1
7	A681 2421	Bracket - Junction Gate Solenoid	1
8	A697 1607	Tension Pulley	3
9	A681 2631	Tightener Bracket	1
10	A681 2698	Tension Spring	1
11	AB03 0374	Timing Pulley - 20Z	3
12	AB03 0278	Idler - 20Z	1
13	A681 5430	Sensor Harness	1
14	A681 5111	Main Board Bracket	1
15	A681 5100	Main Board	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006B	Tapping Screw - M3x6	
102	1105 0310	Harness Clamp - LWS-1S	
103	1105 0328	Harness Clamp - ES-0505	
104	0313 0050B	Philips Pan Head Screw - M3x5	
105	0805 0088	Retaining Ring - M6	
106	1106 0459	Bushing - 20.2mm	
107	1105 0159	PCB Stud	
108	0720 0040E	Retaining Ring - M4	
109	1106 0411	Bushing - 11.5mm	
110	1107 0752	Fuse - 5A 250V	
111	0802 5265	Tapping Screw - M3x6	

9.DECAL AND DOCUMENT (A681)

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9.DECAL AND DOCUMENT (A681)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A681 1613	Decal - Jam Removal	1
2	A681 4966	Stapler Removal Decal	1
3	A681 1642	Decal - Staple Refill	1

Index No.	Part No.	Description	Q'ty Per Assembly

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A681 2115	Upper Relay Guide	15- 33
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